

Date: Monday, 19/01/2009 11:20:30 AM  
 User: Melanie Fauteux

## Process Sheet

DUPLICATE

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SLIDER ASSEMBLY
Job Number	: 44878		
Estimate Number	: 13247		
P.O. Number	:	Part Number	: D3695041
This Issue	: 19/01/2009 S.O. No. :	Drawing Number	: D3695 REVC PRELIM
Prsht Rev:	: NC	Project Number	: N/A
First Issue	: 16/01/2009 Type : MACHINED PARTS	Drawing Revision	: PRELIM
Previous Run	: 38475	Material	:
Written By	:	Due Date	: 23/01/2009 Qty: 1 Um: Each
Checked & Approved By	: <u>mf 09-01-19</u>		
Comment	: Est Rev:A new issue 08-03-27 DD verified by:ec Est Rev:B 09-01-13 revC as per dwg DD verified by:ec		

## Additional Product

PRELIMINARY ISSUE

Job Number:



D09.01.19 For DWG 09-5021

Seq. #: Machine Or Operation: Description :

1.0 D36951 Slider



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SLIDER

batch: B44763

mf 09-01-20

2.0 D36953 Stopper



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

STOPPER

batch: B44854

mf 09-01-20

3.0 D38011 Hand Retractable Spring Plunger



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Hand Retractable Spring Plunger

batch: B44537

4.0 MS21209F120 HELI COIL



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

HELI COIL

batch: M107823

5.0 MS21209F625 Heli-Coil



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Heli-Coil

batch: 108138

mf 9/01/20

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SLIDER ASSEMBLY

Job Number: 44878

Part Number: D3695041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS24693C276

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Screw

batch: 8170

*Le 9/10/20* (U)

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: 1- install heli-coil as per dwg D3695

2- install D3695-3 and spring plug as per dwg D3695

*FF 09/01/23*

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*09.01.23* (D)

**ENGINEERING  
APPROVAL**

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify as per dwg and Stock

Location: \_\_\_\_\_

*#44750*

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*09/02/18* (D)

Job Completion



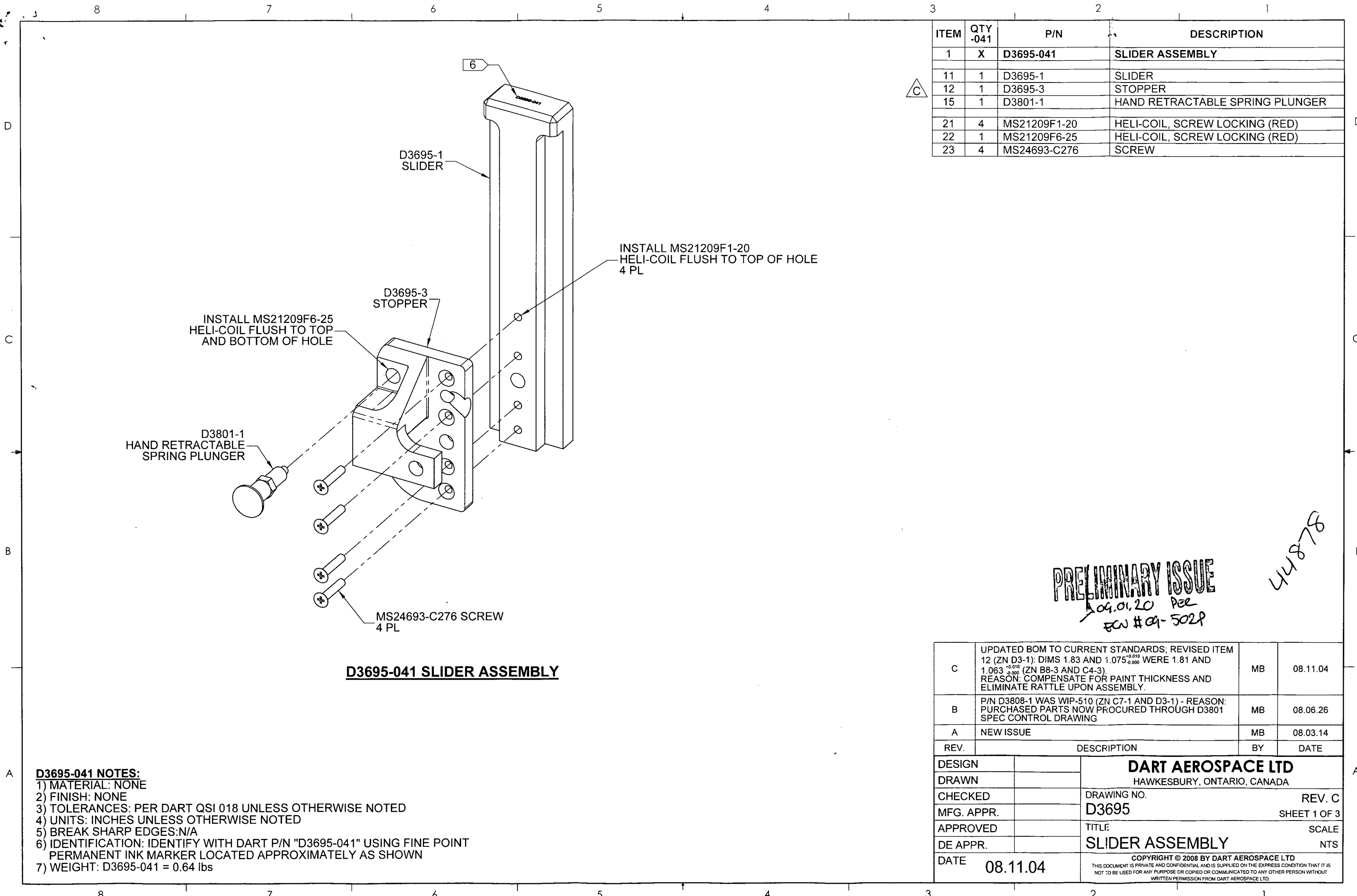
**POSITIVE RECALL**

EFFECTIVE *09.01.20* AUTH *LA*

RELEASED

DATE *09.02.12*

*MF 09.01.23*



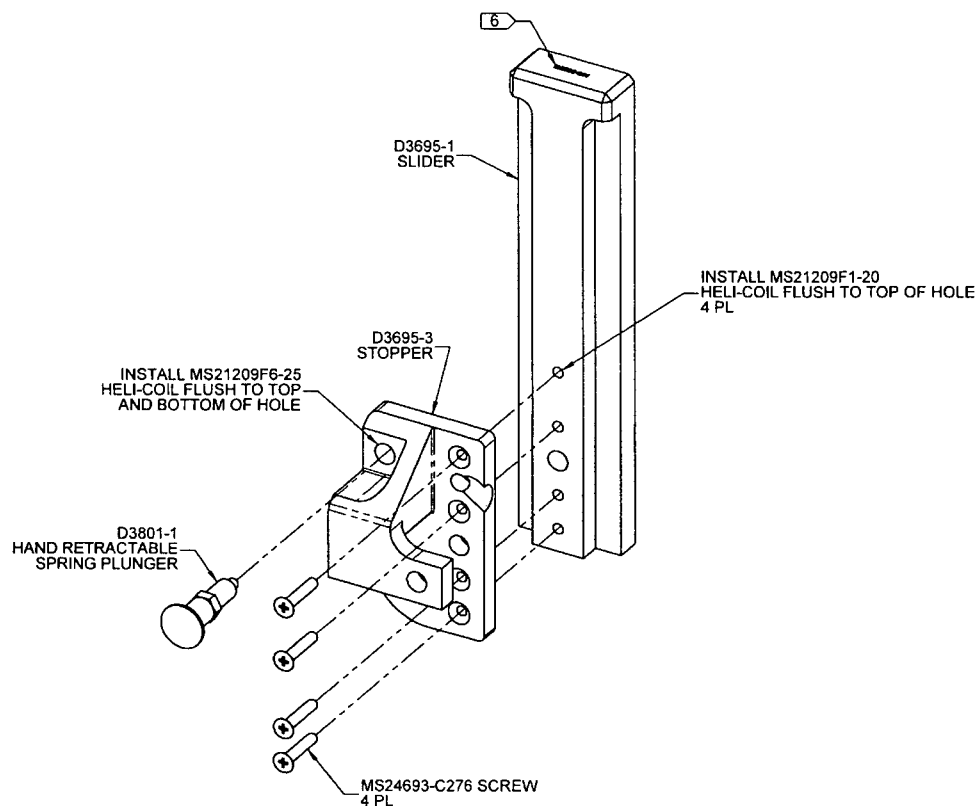
ITEM	QTY	P/N	DESCRIPTION
1	X	D3695-041	SLIDER ASSEMBLY
11	1	D3695-1	SLIDER
12	1	D3695-3	STOPPER
15	1	D3801-1	HAND RETRACTABLE SPRING PLUNGER
21	4	MS21209F1-20	HELI-COIL, SCREW LOCKING (RED)
22	1	MS21209F6-25	HELI-COIL, SCREW LOCKING (RED)
23	4	MS24693-C276	SCREW

- D3695-041 NOTES:**  
1) MATERIAL: NONE  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3695-041" USING FINE POINT PERMANENT INK MARKER LOCATED APPROXIMATELY AS SHOWN  
7) WEIGHT: D3695-041 = 0.64 lbs

PRELIMINARY ISSUE  
10/01/20 Per  
ECN #09-5028

44878

C	UPDATED BOM TO CURRENT STANDARDS; REVISED ITEM 12 (ZN D3-1): DIMS 1.83 AND 1.075 <sup>+0.010</sup> <sub>-0.000</sub> WERE 1.81 AND 1.063 <sup>+0.010</sup> <sub>-0.000</sub> (ZN B8-3 AND C4-3). REASON: COMPENSATE FOR PAINT THICKNESS AND ELIMINATE RATTLE UPON ASSEMBLY.	MB	08.11.04
B	P/N D3808-1 WAS WIP-510 (ZN C7-1 AND D3-1) - REASON: PURCHASED PARTS NOW PROCURED THROUGH D3801 SPEC CONTROL DRAWING	MB	08.06.26
A	NEW ISSUE	MB	08.03.14
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3695	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SLIDER ASSEMBLY	NTS
DATE	08.11.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



**D3695-041 SLIDER ASSEMBLY**

**D3695-041 NOTES:**

- 1) MATERIAL: NONE
- 2) FINISH: NONE
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- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
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23	4	MS24693-C276	SCREW

**RELEASED**  
9/6/65 WIP

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A	NEW ISSUE	MB	08.03.14
REV.	DESCRIPTION	BY	DATE
DESIGN	JLB		
DRAWN	JLB		
CHECKED	PH		
MFG. APPR.	PH		
APPROVED	PH		
DE APPR.	PH		
DATE	08.11.04		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3695** REV. C  
SHEET 1 OF 3

TITLE **SLIDER ASSEMBLY** SCALE  
NTS

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